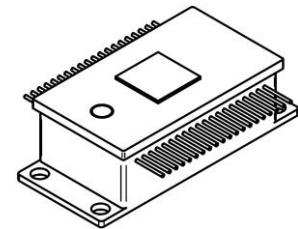


32EM-5 SERIES

PRELIMINARY DATASHEET

**HgCdTe 32-channel
thermoelectrically cooled
infrared detection modules
with an integrated first stage
transimpedance amplifier**



FEATURES

- Spectral range: 2.0 to 5.6 μm (typ.)
- Frequency bandwidth: DC to 400 kHz (typ.)
- Low crosstalk
- Compact, small size
- Convenient cryogenic-free operation
- External heatsink is necessary (recommended thermal resistance of ~2 K/W)
- External TEC controller is necessary

APPLICATIONS

- Contactless temperature measurements: railway transport, industrial and laboratory processes monitoring
- Flame and explosion detection
- Threat warning systems
- Heat-seeking, thermal signature detection
- Gas detection, monitoring and analysis: CH₄, C₂H₂, CH₂O, HCl, NH₃, SO₂, C₂H₆, CO, CO₂, NO_x
- Breath analysis: C₂H₆, CH₂O, NH₃, NO, OCS
- Gas leak detection
- Combustion process control
- Non-destructive material testing: optical sorting systems

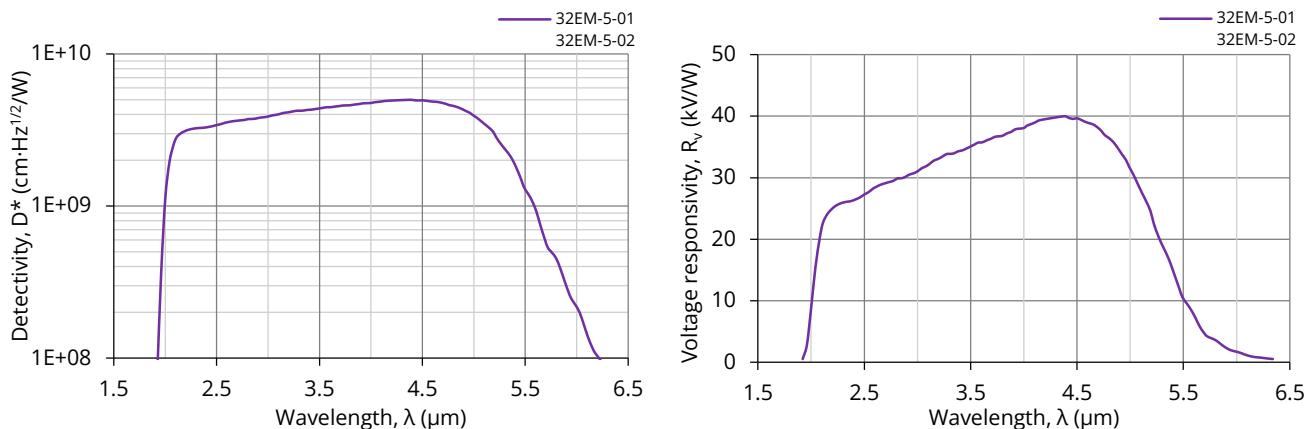
DETECTION MODULE CONFIGURATION

| Detection module symbol | Cooling | Temperature sensor | Active area of single element, A, mm \times mm | Number of elements | Active element pitch, mm | Optical immersion | Package | Acceptance angle Φ , deg. | Window |
|-------------------------|---|--------------------|--|--------------------|--------------------------|-------------------|--------------------|--------------------------------|--|
| 32EM-5-01 | 3TE (T _{chip} \approx 230K) | thermistor | 0.125 \times 1.000 | 32 (one row) | 0.15 | no | butterfly (40-pin) | \geq 40 deg. | pAl ₂ O ₃ AR (planar sapphire, anti-reflection coating) |
| 32EM-5-02 | | | 0.1 \times 0.1 | | | | | | |

SPECIFICATION ($T_{\text{amb}} = 293 \text{ K}$, $T_{\text{chip}} = 230 \text{ K}$, $R_{\text{load}} = 1 \text{ M}\Omega$)

| Parameter | Test conditions, remarks | Value | | | Unit |
|--|---|-------|-------------------|------|--|
| | | Min. | Typ. | Max. | |
| Active element temperature, T_{chip} | | - | \sim 230 | - | K |
| Cut-on wavelength, $\lambda_{\text{cut-on}}(10\%)$ | At 10% of the peak responsivity | - | 2.0 | - | μm |
| Peak wavelength, λ_{peak} | | - | 4.2 | - | μm |
| Specific wavelength, λ_{spec} | | - | 5.0 | - | μm |
| Cut-off wavelength, $\lambda_{\text{cut-off}}(10\%)$ | At 10% of the peak responsivity | - | 5.6 | - | μm |
| Detectivity, D^* | At $\lambda = \lambda_{\text{peak}}$, $f = 10 \text{ kHz}$ | - | 5.0×10^9 | - | $\text{cm}\cdot\text{Hz}^{1/2}/\text{W}$ |
| | At $\lambda = \lambda_{\text{spec}}$, $f = 10 \text{ kHz}$ | - | 3.9×10^9 | - | |
| Output noise voltage density, v_n | At $f = 10 \text{ kHz}$ | - | 250 | - | $\text{nV}/\text{Hz}^{1/2}$ |
| | At $\lambda = \lambda_{\text{peak}}$ | - | 4.0×10^4 | - | V/W |
| | At $\lambda = \lambda_{\text{spec}}$ | - | 3.1×10^4 | - | |
| Low cut-off frequency, f_{lo} | DC coupling | - | 0 | - | Hz |
| High cut-off frequency, f_{hi} | | - | 400 | - | kHz |
| Output impedance, R_{out} | | - | 50 | - | Ω |
| Output voltage swing, V_{out} | Negative output | - | -1 | - | V |
| Output voltage offset, V_{off} | | - | - | -200 | mV_{DC} |
| Power supply voltage (positive), $+V_{\text{sup}}$ | | - | +5 | - | V |
| Power supply voltage (negative), $-V_{\text{sup}}$ | | - | -5 | - | V |
| Power supply current consumption (positive), $+I_{\text{sup}}$ | | - | +100 | - | mA |
| Power supply current consumption (negative), $-I_{\text{sup}}$ | | - | -100 | - | mA |

SPECTRAL RESPONSE (Typ., $T_{amb} = 293$ K, $T_{chip} = 230$ K)



MECHANICAL LAYOUT, ACTIVE ELEMENTS ARRANGEMENTS AND PINOUT

- [32EM-5-01 IR detection module technical drawing](#)
- [32EM-5-02 IR detection module technical drawing](#)

ABSOLUTE MAXIMUM RATINGS

| Parameter | Test conditions, remarks | Value | Unit |
|--|---|-----------|---|
| Ambient operating temperature, T_{amb} | Operation at $T_{amb} > 30^{\circ}\text{C}$ may increase the active element temperature and reduce the performance of the detection module below specified parameters | 10 to 30 | °C |
| Storage temperature, T_{stg} | | -20 to 50 | °C |
| Humidity | No dew condensation | 10 to 90 | % |
| Maximum incident optical power density | Continuous wave (CW) or single pulses $>1 \mu\text{s}$ duration Single pulses $<1 \mu\text{s}$ duration | 100 1 | W/cm ² MW/cm ² |
| Maximum TEC voltage, $V_{TEC\ max}$ | 3TE | 3.7 | V |
| Maximum TEC current, $I_{TEC\ max}$ | 3TE | 0.7 | A |
| Maximum power supply voltage positive, $+V_{sup\ max}$ | | +5.5 | V |
| Maximum power supply voltage negative, $-V_{sup\ max}$ | | -5.5 | V |

Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. Constant or repeated exposure to absolute maximum rating conditions may affect the quality and reliability of the device.